

# 826-3188

## SDU Pump Head Replacement

**DO NOT OVERTIGHTEN**  
the NPT threads on the  
pump head close nipple.



Tighten pump head  
only 1 to 2 turns  
past hand tight.

1. Apply Loctite to the threads of the close nipples.
2. Note the directional arrow on the check valve. The arrow goes up.
3. Insert close nipples and tighten 1 to 2 turns past hand tight.
4. Attach pump head and tighten one to two turns past hand tight. **DO NOT** bottom out the pump base against the pump base against the close nipple flange.
5. Attach pump handle with 65 inch-pounds of torque.
6. Attach the spout, using Loctite on the close nipples, and tightening 1 to 2 turns past hand tight.
7. See instructions (left) on priming pump.

**NOTE:** The reassembled pump will require priming:

1. Turn the pump and suction tube upside down.
2. Pour one cup of cooking oil into the suction tube.
3. Rotate the pump handle clockwise three to four times.
4. Turn the pump and suction tube right side up and insert fully into the oil reservoir. Ensure it reaches the bottom of the pan.

